Drawing **0043**

Description **Water drain Tap flow max 30 l/h**

ASSEMBLY INSTRUCTION:
Insert the item into the radiator connector and rotate it until O-ring is adherent to the outside surface of the connector.
Make sure that the O-ring adheres to the flat surface of the connector and is not ejected from the seat.
Even if the plug can withstand a tightening torque of 35 Nm, do not exceed the maximum recommended tightening torque of 10 Nm to prevent the O-ring from being ejected from the seat, cut or permanently deformed.
The connected part must comply with DIN 76-2

COMPONENTS:
BODY AND SCREW:BRASS UNI EN 12164 CW614N - NICKEL-PLATING 3-5 MICRON
O-RING:EPDM 70SH BLACK
PLASTIC: NYLON 6 WHITE

TECHNICAL NOTES:
BODY MAX TIGHTENING TORQUE: 35 Nm;
SUGGESTED TIGHTENING 10 Nm
SCREW TIGHTENING TORQUE FROM 0,8 TO 2 Nm
PLASTIC ROTATION TORQUE: 3 Nm
OPERATING TEMPERATURE: 80°C (PEAK: 130°C)
OPERATING PRESSURE: 4bar (Peak: 13 BAR)
DRAINING FLOW: 30 l/h AT 2 Bar WITH 1 TURN OPENED SCREW

Drawing **0078**

Description **Water drain Tap flow max 30 l/h**

ASSEMBLY INSTRUCTION:
Insert the item into the radiator connector and rotate it until O-ring is adherent to the outside surface of the connector.
Make sure that the O-ring adheres to the flat surface of the connector and is not ejected from the seat.
Even if the plug can withstand a tightening torque of 35 Nm, do not exceed the maximum recommended tightening torque of 10 Nm to prevent the O-ring from being ejected from the seat, cut or permanently deformed.
The connected part must comply with DIN 76-2

COMPONENTS:
BODY AND SCREW:BRASS UNI EN 12164 CW614N
NICKEL PLATING 3-5 MICRON
PLASTIC: NYLON 6 WHITE
O-RING:EPDM 70 BLACK

TECHNICAL NOTES
BODY TIGHTENING TORQUE= MAX 35NM
SCREW TIGHTENING TORQUE= FROM 0,8 TO 2NM
PLASTIC ROTATION=MAX 3NM (MANUALLY)
UTILIZATION TEMPERATURE=80°C PEAK=130°C
UTILIZATION PRESSURE=4BAR PEAK=12BAR