Drawing **0016**

Description **Fixed Valve with EPDM Oring**

ASSEMBLY INSTRUCTION:
Insert the item into the radiator connector and rotate it until O-ring is adherent to the outside surface of the connector.
Make sure that the O-ring adheres to the flat surface of the connector and is not ejected from the seat.
Even if the plug can withstand a tightening torque of 35 Nm, do not exceed the maximum recommended tightening torque of 10 Nm to prevent the O-ring from being ejected from the seat, cut or permanently deformed.
The connected part must comply with DIN 76-2

COMPONENTS:
BODY AND SCREW:BRASS UNI EN 12164 CW614N
NICKEL-PLATING 3-5 MM.
O-RING:EPDM 70SH BLACK PEROX

TECHNICAL NOTES:
BODY: TIGHTENING TORQUE MAX= 35 NM
SCREW: TIGHTENING TORQUE MAX= 2 NM
TIGHTENING TORQUE MIN= 0,8-1 NM
UTILIZSATION TEMPERATURE MAX = 100° C
UTILIZSATION PRESSURE MAX = 10 BARS

Drawing **0019**

Description **Fixed Valve with EPDM Oring**

ASSEMBLY INSTRUCTION:
Insert the item into the radiator connector and rotate it until O-ring is adherent to the outside surface of the connector.
Make sure that the O-ring adheres to the flat surface of the connector and is not ejected from the seat.
Even if the plug can withstand a tightening torque of 35 Nm, do not exceed the maximum recommended tightening torque of 10 Nm to prevent the O-ring from being ejected from the seat, cut or permanently deformed.
The connected part must comply with DIN 76-2

COMPONENTS:
BODY AND SCREW:BRASS UNI EN 12164 CW614N - NICKEL-PLATING 3-5 MICRON
O-RING:EPDM 70SH BLACK

TECHNICAL NOTES:
BODY MAX TIGHTENING TORQUE: 35 Nm;
SUGGESTED TIGHTENING 10 Nm
SCREW TIGHTENING TORQUE FROM 0,8 TO 2 Nm
OPERATING TEMPERATURE: 80°C (PEAK: 130°C)
OPERATING PRESSURE: 10 bar (Peak: 13 BAR)
BURST PRESSURE: 17 bar

Drawing **0068**

Description **Fixed Valve with EPDM Oring**

ASSEMBLY INSTRUCTION:
Insert the item into the radiator connector and rotate it until O-ring is adherent to the outside surface of the connector.
Make sure that the O-ring adheres to the flat surface of the connector and is not ejected from the seat.
Even if the plug can withstand a tightening torque of 15 Nm, do not exceed the maximum recommended tightening torque of 10 Nm to prevent the O-ring from being ejected from the seat, cut or permanently deformed.
The connected part must comply with DIN 76-2

COMPONENTS:

BODY AND SCREW:BRASS UNI EN 12164 CW614N - NICKEL-PLATING 3-5 MICRON

O-RING:EPDM 70SH BLACK

TECHNICAL NOTES:

BODY MAX TIGHTENING TORQUE: 15 Nm;
SUGGESTED TIGHTENING TORQUE: 10 Nm
SCREW TIGHTENING TORQUE FROM 0,8 TO 2 Nm

OPERATING TEMPERATURE: 80°C (PEAK: 130°C)
OPERATING PRESSURE: 10 bar (Peak: 13 BAR)
BURST PRESSURE: 17 bar